





I Application

The NLF valve is a pneumatically actuated single seat valve designed for assembly at the bottom of the tanks in the dairy, food-processing industries, beverage production, pharmaceutical and fine chemicals industries.

I Operating principle

The seat valves are actuated by a single- or double-acting actuator. The shaft is actuated by the supplied compressed air and opens or closes the valve. Possible configuration of the vlave: the valve seat opens into the valve to avoid accidental openings in case of overpressure in the line and to avoid possible contact with the product recovery scrapers.

I Design and features

Total drainage prevents the stagnation of the product. Normally closed valve (closed by spring) – standard version. Normally open valve (opened by spring) by a simple turn of the pneumatic actuator. The valve seat opens into the tank to avoid accidental openings in case of excessive pressure in the tank. 360° adjustable body, even after welding the flange to the tank. Open lantern for visual inspection of the shaft sealing. Easy disassembly by loosening the clamp. Connections: weld (mm or inches).

I Materials

Parts in contact with the product Other stainless steel parts Gaskets EPDM acc Internal surface finish External surface finish

AISI 304 EPDM according to FDA 177.2600 Ra ≤ 0,8 μm Bright polish

AISI 316L





I Options

Manual actuation. Steam barrier (if shaft sterilisation is required). C-TOP control unit. Jacketed body. Larger actuator sizes. Internal surface finish: $Ra \le 0,5 \ \mu m$. Gaskets: NBR or FPM. Connections: DIN, Clamp, SMS, RJT, FIL-IDF, etc. Double-acting actuator. "Twin-Stop" actuator. External position sensors.

I Technical specifications

Available sizes Working temperature

Max. working pressure Compressed air pressure Air supply connections DN 25 - DN 100 -10 °C to +120 °C (EPDM) +140 °C (SIP, max. 30 min) 10 bar 6-8 bar G1/8" (BSP)



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DN 1" - DN 4"

14 °F to 248 °F

284 °F 145 PSI

DN		Α	В	С	D	E	S	Н
25	1"	50	65	30	86	155	16	312
40	11⁄2"	60	70	30	86	155	16	323
50	2"	70	80	46	112	165	16	406
65	2 ¹ / ₂ "	80	90	50	112	195	16	423
80	3"	90	100	52	112	215	18	446
100	4"	125	120	62	216	255	20	576



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