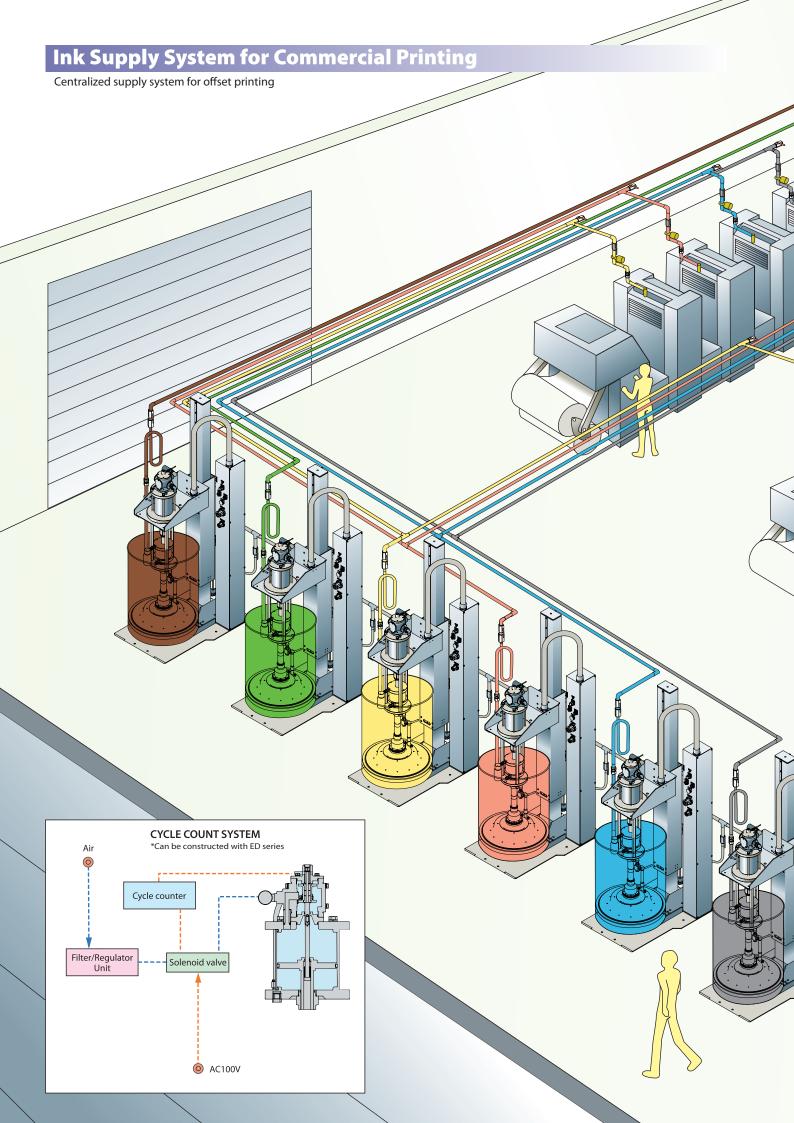
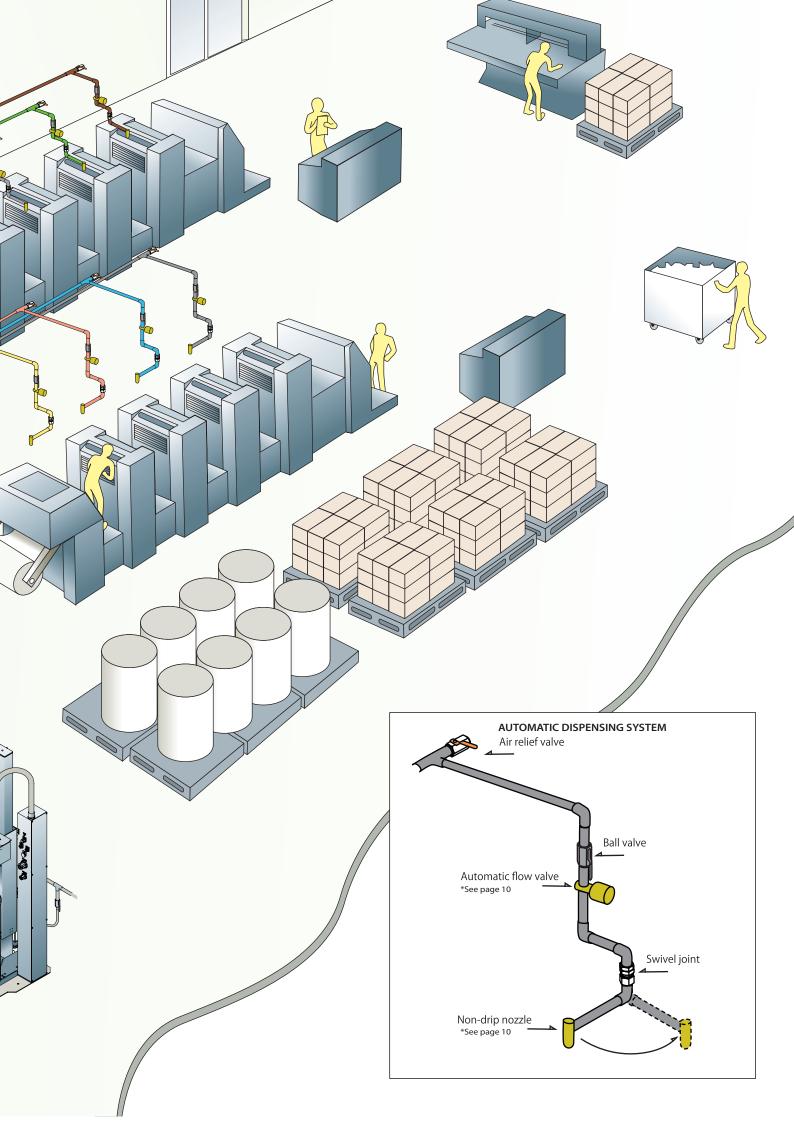
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67

Printing Ink Supply Pump

www.yamadacorp.co.jp/global





Pump Technology Specifically Designed for Printing Inks

Yamada's "in-the-field" approach

has yielded an accurate, well-engineered ink supply pump in an easy-to-use, low-maintenance design.

Yamada Corporation, a pioneer in pumping products for 100 years, developed the Yamada Ink Supply Pump exclusively for the transfer of high viscosity printing inks



Specifically designed for Printing Ink!

Wet Seal System (Oil Container)

The visible plastic oil container protects against ink leakage, maintains a lubricated plunger, and extends gasket life. Lubrication maintenance is minimal.





Less Noise

Quiet operation (less than 70dB within 3 feet) vs. com-petitive models.

Outside Accessible Air Valve

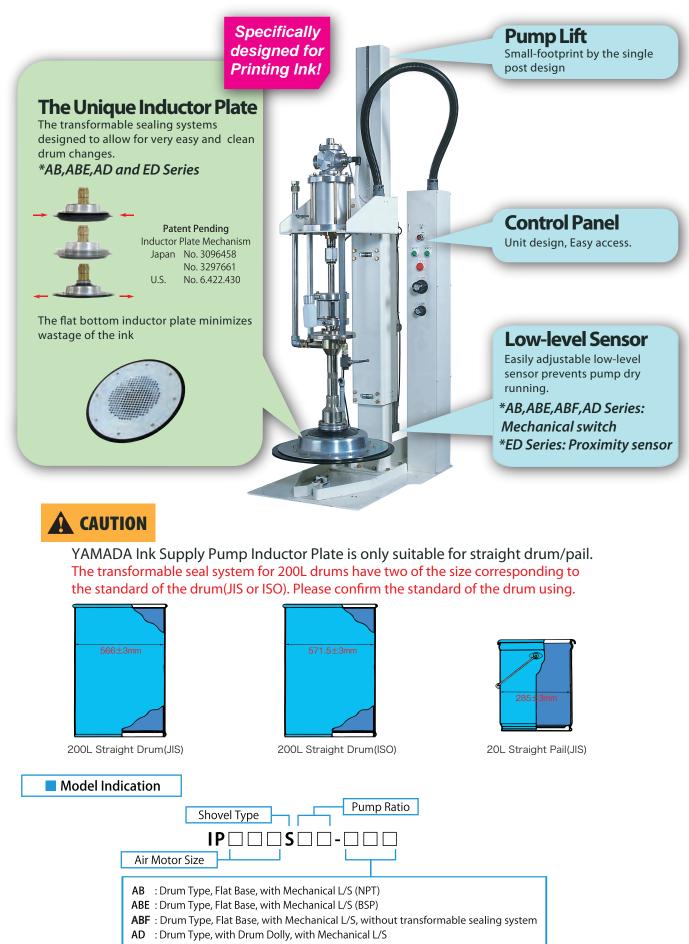
Yamada has developed the latest in air valve technology to insure that your pump runs longer and requires less maintenance than competitive brands.

If air valve inspection is necessary, there is no need to remove the pump from service - remove two bolts, access your air valve and minimize your down time.



Anti-Freezing Design

The high efficiency air valve is designed to reduce air consumption and cycling speed is optimized to elimi-nate freezing.



- ED : Drum Type, with Drum Dolly, with Control Sequencer
- **TE** : Bulk & TOTE Type, Floor-Mount, Dual Inlet Ports
- $\textbf{TS} \hspace{0.1in}: \mathsf{Bulk} \And \mathsf{TOTE} \mathsf{Type}, \mathsf{Bracket}\text{-}\mathsf{Mounting}, \mathsf{Single} \mathsf{Inlet} \mathsf{Port}$
- PC : Pail Type, Portable
- PB : Pail Type, Stationary

Drum Type (Flat Base with Mechanical L/S)

AB, ABE Series IP 140S25-AB IP 200S25-AB IP 250S20-AB IP 140S25-ABE IP 200S25-ABE IP 250S20-ABE

Pneumatic pump units with a mechanical limit switch. The inductor plate is transformable type.



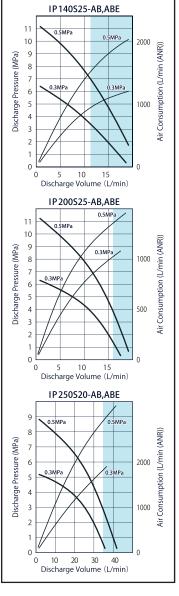
IP 140S25-AB (881046) IP 140S25-ABE (881059)



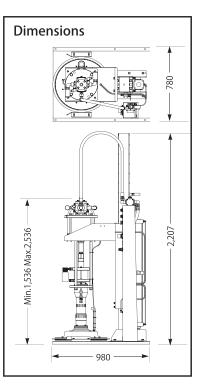
IP 200S25-AB (881032) IP 200S25-ABE (881060)



IP250S20-AB (881033) IP250S20-ABE (881061)



Performance Curves -



A CAUTION

Please confirm the standard of the drum using (JIS or ISO).

Model No.	Model No. 881046		881059	881032	881060	881033	881061	
Model		IP140S25-AB	IP140S25-ABE	IP200S25-AB	IP200S25-ABE	IP250S20-AB	IP250S20-ABE	
Ratio		25×1		25×1		20×1		
Air Motor Size (mm)	¢ 1	40	φ2	200	φ250		
Stroke Length (mm)				1	50			
Pump Capacity (mL)		160		320		650		
Cycle per Liter Discharge		6.3		3.1		1.5		
Air Consumption per	(0.3MPa)	78	3.1	80).3	60).9	
Liter Discharge (ANR)	scharge (ANR) (0.5MPa)		106.8		109.9		83.0	
Air Supply Pressure Range (MPa)		0.5~1.0 (Pump 0.2~0.7)						
Air Supply Port Size (inch)		NPT 3/4 ^F	BSP 3/4 ^F	NPT 3/4 ^F	BSP 3/4 ^F	NPT 3/4 ^F	BSP 3/4 ^F	
Discharge Port Size ((inch)	NPT 3/4 ^F	BSP 3/4 ^F	NPT 11/2 ^F	BSP 11/2 ^F	NPT 11/2 ^F	BSP 11/2 ^F	
Weight (kg) ※Except Accessories		240		250		27	273	

Performance Curves –

Air Consumption (L/min (ANR))

Air Consumption (L/min (ANR))

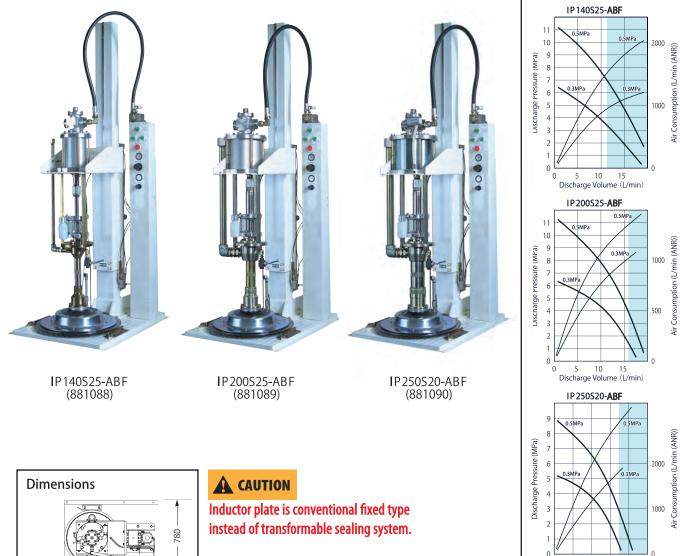
10 20 30 40 Discharge Volume (L/min)

0

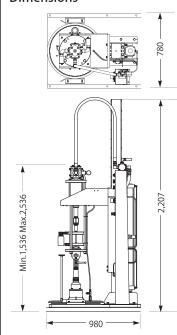
Drum Type (Flat Base with Mechanical L/S without transformable sealing system)

IP 140S25-ABF IP 200S25-ABF Series IP 250S25-ABF

Pneumatic pump units with a mechanical limit switch. The inductor plate is conventional fixed type.



Model No.		881088	881089	881090
Model	Model		IP200S25-ABF	IP250S20-ABF
Ratio	Ratio		25×1	20×1
Air Motor Size (mm)		<i>ф</i> 140	φ200	φ250
Stroke Length (mm)			150	
Pump Capacity (mL)		160	320	650
Cycle per Liter Discharge		6.3	3.1	1.5
Air Consumption per	(0.3MPa)	78.1	80.3	60.9
Liter Discharge (ANR)	er Discharge (ANR) (0.5MPa)	106.8	109.9	83.0
Air Supply Pressure Ran	Air Supply Pressure Range (MPa) 0.5~		0.5~1.0 (Pump 0.2~0.7))
Air Supply Port Size (inch)		NPT 3/4 ^F	NPT 3/4 ^F	NPT 3/4 ^F
Discharge Port Size (i	Discharge Port Size (inch)		NPT 11/2 ^F	NPT 11/2 ^F
Weight (kg) ※Except A	ccessories	233	243	266



Drum Type (with Drum Dolly and Mechanical L/S)

IP 140S25-AD IP 200S25-AD Series **IP 250S20-AD**

Pneumatic pump units with a mechanical limit switch. They come with a DD-200 drum dolly.



IP140S25-AD (881048)



IP200S25-AD (881049)



IP250S20-AD (881050)

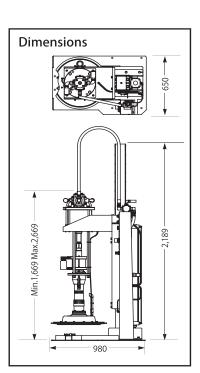


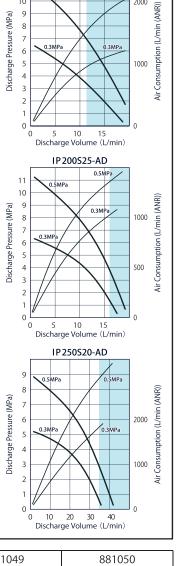
Please confirm the standard of the drum using (JIS or ISO).



Pump Specifications

Model No.		881048	881049	881050	
Model		IP 140S25-AD	IP 200S25-AD	IP 250S20-AD	
Ratio		25×1	25×1	20×1	
Air Motor Size (mm)		<i>ф</i> 140	<i>\$</i> 200	<i>φ</i> 250	
Stroke Length (mm)			150		
Pump Capacity (mL)		160	320	650	
Cycle per Liter Discharge		6.3	3.1	1.5	
Air Consumption per	(0.3MPa)	78.1	80.3	60.9	
Liter Discharge (ANR) (0.5M	(0.5MPa)	106.8	109.9	83.0	
Air Supply Pressure Range (MPa)		0.5~1.0 (Pump 0.2~0.7)			
Air Supply Port Size (inch)		Rc 3/4			
Discharge Port Size (ir	nch)	Rc 3/4	Rc 11/2	Rc 11/2	
Weight (kg) ※Except A	ccessories	249	262	284	





Performance Curves -IP140S25-AD

0.5MP

2000

1 SMP

11

10

9

8

11

10

9

8

Drum Type (with Drum Dolly and Electric Control Sequencer)

IP 140S25-ED IP 200S25-ED **Series IP 250S20-ED**

Pneumatic pump units with an electric control sequencer. They come with a DD-200 drum dolly.



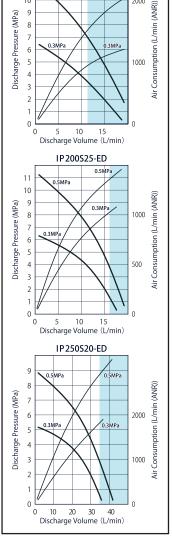
IP140S25-ED (881052)



IP200S25-ED (881053)



IP250S20-ED (881054)

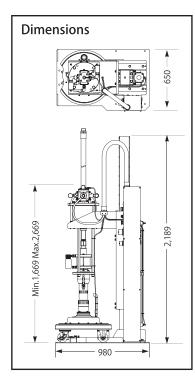


Performance Curves -IP140S25-ED

0.5MP

2000

0.5MPa



Please confirm the standard of the drum using (JIS or ISO).



Model No.		881052	881053	881054	
Model		IP 140S25-ED	IP 200S25-ED	IP 250S20-ED	
Ratio		25×1	25×1	20×1	
Air Motor Size (mm)		<i>ф</i> 140	<i>ф</i> 200	φ250	
Stroke Length (mm)			150		
Pump Capacity (mL)		160	320	650	
Cycle per Liter Discharge		6.3	3.1	1.5	
Air Consumption per	(0.3MPa)	78.1	80.3	60.9	
Liter Discharge (ANR)	(0.5MPa)	106.8	109.9	83.0	
Air Supply Pressure Range (MPa)		0.5~1.0 (Pump 0.2~0.7)			
Air Supply Port Size (inch)		Rc 1/2			
Discharge Port Size (ir	nch)	G 3/4 ^F	G 11/2 ^F	G 11/2 ^F	
Weight (kg) ※Except A	Accessories	247	260	282	

Bulk & TOTE Type (Floor-Mounting)

TE Series IP 140S12-TE IP 200S25-TE IP 250S20-TE

Dual inlet type.



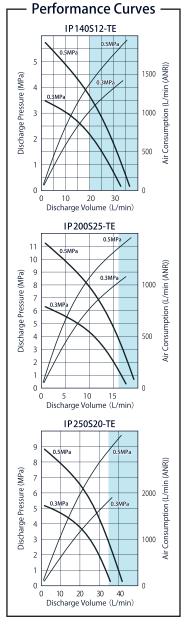
IP140S12-TE (881051)

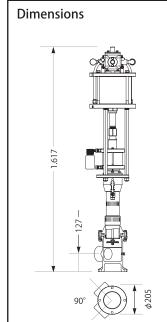


(881030)



IP250S20-TE (881031)





Pump	Specifications
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	115			
Model No.		881051	881030	881031
Model		IP 140S12-TE	IP 200S25-TE	IP 250S20-TE
Ratio		12×1	25×1	20×1
Air Motor Size (mm)		<i>ф</i> 140	<i>\$</i> 200	<i>ф</i> 250
Stroke Length (mm)			150	
Pump Capacity (mL)		320	320	650
Cycle per Liter Discharge		3.1	3.1	1.5
Air Consumption per Liter Discharge (ANR)	(0.3MPa)	38.3	80.3	60.9
	(0.5MPa)	52.4	109.9	83.0
Air Supply Pressure Rar	nge (MPa)	0.2~0.7		
Air Supply Port Size (inch)		NPT 3/4 ^F		
Discharge Port Size (inch)		NPT 11/2 ^M		
Inlet Port Size (inch)		2-NPT 3 ^F		
Weight (kg) ※Except A	ccessories	70	74	96
			•	

Bulk & TOTE Type (Bracket-Mounting)

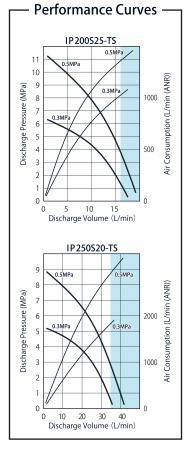


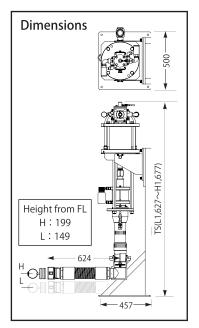
Two height positions are available.



IP200S25-TS (881044)







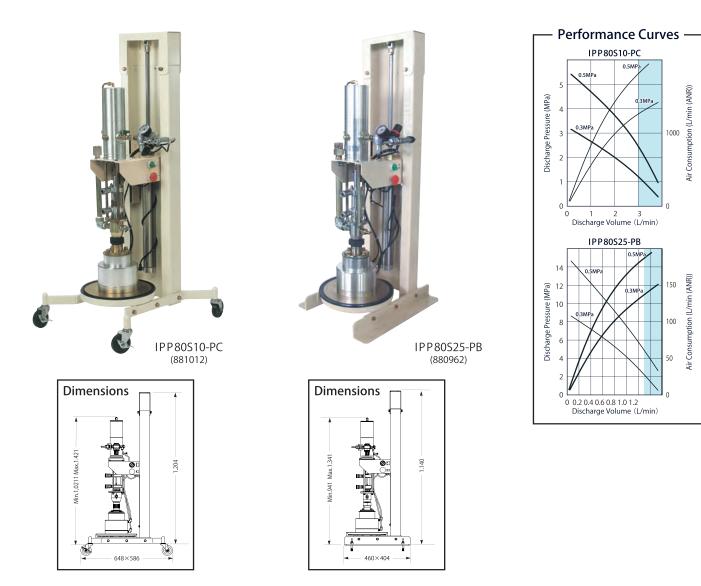
Pump Specific	ations			
Model No.		881044	881045	
Model	Model		IP 250S20-TS	
Ratio		25×1	20×1	
Air Motor Size (r	Air Motor Size (mm)		φ250	
Stroke Length (mm)		150		
Pump Capacity (mL)		320	650	
Cycle per Liter Dise	charge	3.1	1.5	
Air Consumption per	(0.3MPa)	80.3	60.9	
Liter Discharge (ANR)	(0.5MPa)	109.9	83.0	
Air Supply Pressure Rai	nge (MPa)	0.2~0.7		
Air Supply Port Size (inch)		Rc 1/2	Rc 1/2	
Discharge Port Siz	e (inch)	R 11/2	R 11/2	
Inlet Port Size	(inch)	3" female coupler	3" female coupler	
Weight (kg) ※Except A	ccessories	140	160	

_	-	-		
	Pump	Sner	ific:	ations

Pail Type



Both portable and stationary types are available.



Model No.		881012	880962	
Model		IPP 80S10-PC	IPP 80S25-PB	
Ratio		10×1	25×1	
Air Motor Size (mm)		<i>φ</i> 80	<i>φ</i> 80	
Stroke Length (mm)		70		
Pump Capacity (mL)		50	21	
Cycle per Liter Discharg	ge	20.0	47.6	
Air Consumption per	(0.3MPa)	36.3	83.2	
Liter Discharge (ANR)	(0.5MPa)	49.5	113.5	
Air Supply Pressure Rar	nge (MPa)	0.5∼1.0 (Pui	mp 0.2~0.7)	
Air Supply Port Size (ir	nch)	with Hose Coupler 1/4		
Discharge Port Size (ir	nch)	G 1/4		
Weight (kg)		5	0	



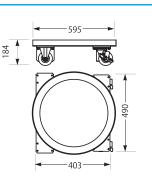
Accessories

Automatic Flow Valve 803685 AF30M-15A Valve Ratio: 45x1 Maximum Working Pressure: 30MPa Rc1/4 Maximum Air Supply Pressure: 0.7MPa Inlet/Outlet Port: Rc1/2" Air Supply Port: Rc1/4" $_{\phi 106}$ 803685 Rc1/4 804001 AF20M-25A Valve Ratio: 30x1 804001 804023 (without Sensor) Maximum Working Pressure: 20MPa Rc1/2 804023 AF20M-25AS Maximum Air Supply Pressure: 0.7MPa φ178 250 (with Sensor) Inlet/Outlet Port: Rc1" Air Supply Port: Rc1/4" Power Voltage: DC12V~24V* Power Cord: 2M* *AF20M-25AS only Rc1 Air relief valve SP-4488 Non-drip Nozzle R1/2 Available Viscociity: Above 50Ps Oil Evacuation Gun 853442 OS-200W Used for evacuation oil from the oil container. Oil Supply Pump 853263 HOP-20W Used to supply spindle oil (#10, additive-free) to the oil container.

Drum Dolly 803771 DD-200

Used with ED and AD type drum pump units.





Hydraulic Pump Unit



Pump Specifications Model No. 853971 IPH85S0.6 Model Ratio 0.6x1 IPH 85S0.6 Drive Cylinder Size (mm) 85 (853971) Suction Tube Size (mm) 145 Stroke Length (mm) 80 Pump Capacity (mL) 1,400 Cycle per Liter Discharge 0.7 Designed for transferring a large volume of low viscosity ink quickly to stationary tanks. Its large capacity and unique switching mechanism (PAT. P) achieves quick and quiet ink transfer. Performance Curves -Hydraulic Power Unit Oil used: Soya Bean Oil (Approx. 64cP) Discharge head: 0M Oil temperature: 25℃ Air temperature: 25℃ —-21 MPa Oil supply pressure 11 MPa 10 Discharge Pressure (MPa) 8 6 4 2 0 0 20 30 50 40 Discharge Volume (L/min) 10 60 Special mountings are available on request Examples of installation

Large volume transfer unit for low viscosity application.

REQUEST SHEET

YAMADA CORPORATION International Department Phone:81-(0)3-3777-0241	:81(0)3-3777-	-0584
For help and recommendations for pump choice a this form with as many details as possible. Please send it by fax to Yamada Corporation and • Are you already using Yamada products ? • Have you dealt directly with Yamada Corpo • How did you learn about Yamada Corporati (<u>Company</u> Address (with Postcode):	l we will get straight back to you. (YES•NO) aration in the past ?(YES•NO)	Purpose of this request. Request for technical information. Request for quotation. Request to purchase products. Request for more information. Request for catalogues of flyers. Request for local dealer contact details. Other.
Phone:() Department/Section/Group:	Fax:()	

To: YAMADA CORPORATION, International Department

Layout of printing machines and planned location of pump installation:
The height of a sealing: ()M
Length of pipe between the pump and farthest discharge point: ()M
Largest consumption of the ink: () Liter/month
Factory working hour: () hour/day
Type of ink container: □ JIS 200L drum □ ISO 200L drum □ JIS 20L pail





CAUTION WHEN SELECTING A PUMP

Yamada offers a large range of Air Operated Pumps to cater for many different kinds of materials and conditions. When selecting the most appropriatepump for a particular selection and installation please consult your local Yamada Pump Distributor or Yamada Corporation.

Your Local Distributor:

YAMADA CORPORATION International Department No.1-3, 1-Chome, Minami-Magome, Ohta-ku,Tokyo 143-8504, Japan

Phone +81-(0)3-3777-0241 Fax +81-(0)3-3777-0584

E-mail: intl@yamadacorp.co.jp Web: www.yamadacorp.co.jp/global

All product specifications and data are subject to change without notice. Form no.:910-406E Revised: Nov.2015